

DIEMAX PRODUCTION PRESS SPECIFICATIONS

EQUIPMENT DESCRIPTION	PRESS ID	LOCATION	TONNAGE	BOLSTER		RAM		PREFERRE D MAX DIE LENGTH	MACHINE PARAMETERS							THREADED ROD		GIBBS		WINDOW WIDTH		COIL HANDLING TYPE				FEEDER			FEED DIRECTION	
				F-B	L-R	F-B	L-R		SHUT HEIGHT MAXIMUM	SHUT HEIGHT MINIMUM	SHUT HEIGHT PREFERRED	PASS LINE MIN/MAX	ADJUST	STROKE	SPM	TOP	BOTTOM	L-R	FEED SIDE	PART OUT	TYPE	MAX COIL WIDTH	COIL OD MAX	COIL WEIGHT MAX	COIL ID MIN / MAX	MAX WIDE	MIN GAUGE	MAX GAUGE		
BLOW SC2-1200-54-144 LINEAR SERVO TRANSFER	K-P1200	1267 KERRISDALE (NEWMARKET ON)	1200	54	144	54	144	142	36	26	30	11 to 23	12	16	15-30			144	40.0Wx80H	40Wx30H	mandrel	48	72	20000	19-24	Window (48.)	0.06	0.386	R to L	
EAGLE SC2-600-60-144	K-P600	1267 KERRISDALE (NEWMARKET ON)	600	60	144	60	144	142	35	23	30	12 to 16	12	12	20-45			144	37.5Wx31H		CRADLE		63	10000	20	34	0.02"	0.235	L TO R	
BLOW SC2-600-60-144	K-P601	1267 KERRISDALE (NEWMARKET ON)	600	60	144	60	144	142	31.825	22	30	12 to 16	10	14	20-50			144	54.5Wx32H		CRADLE & MANDREL		63	10000	20	48 / 54	0.015	0.235	L TO R	
WARCO SC2-600-54-108	K-P500	1267 KERRISDALE (NEWMARKET ON)	500	54	108	54	108	106	28	18.5	24	12 to 16	9.5	12	15-20			108	28Wx28H		CRADLE		63	10000	20	24	0.02"	0.205	R to L	
EAGLE SC2-400-48-108	K-P400	1267 KERRISDALE (NEWMARKET ON)	400	48	108	48	108	106	32	20	24	12 to 16	12	12	20-40	7/8"	7/8"	108	31Wx19H		CRADLE & MANDREL		63	10000	20	24 / ?	0.02"	0.205	L TO R	
BLOW SC2-400-42-84	K-P401	1267 KERRISDALE (NEWMARKET ON)	400	42	84	42	84	80	30	20	24	12 to 16	10	12	20-60			84	26Wx28H		CRADLE		63	10000	20	12	0.02"	0.205	R to L	
BLOW SC2-400-54-120	K-P402	1267 KERRISDALE (NEWMARKET ON)	400	54	120	54	120	118	34	22	24	12 to 16	12	12	20-45			120	38Wx32H		CRADLE		63	10000	20	36	0.02"	0.205	R to L	
BLOW SC2-400-48-108	K-P403	1267 KERRISDALE (NEWMARKET ON)	400	48	108	48	108	106	32	22	24	12 to 16	10	12	25-50			108	30Wx32H		CRADLE		63	10000	20	24	0.02"	0.205	R to L	
SEYI GF1-200-23-61	K-P200	1267 KERRISDALE (NEWMARKET ON)	200	23	61	23	61	58	19	16	18	12 to 14	3	?	20-40	3/4"	3/4"	61	C-Frame	C-Frame	CRADLE		63	10000	20	12"	0.02"	0.125	R to L	
BLOW SC2-1200-72-144 HMS SERVO TRANSFER	M-P217	25 Mural (Richmond Hill, ON)	1000	72	144	72	144	142	35 (9" RISER) 44" No Riser	23 (9" RISER) 32" No Riser	30	21" - 30" 12" - 21" (9" Riser) 17" PREF	12	22	10 - 22	1.0"	1.0"	144	72	72	CRADLE	60"	70	50000	19.5-24 (20 Pref)	60		.250"	L - R	
BLOW SC2-600-60-144 HMS SERVO TRANSFER	M-P211	25 Mural (Richmond Hill, ON)	600	60	144	60	144	142	31.25" (9" RISER) 40.25" No Riser	21" (9" RISER) 30" No Riser	30	21" - 32" 12" - 23" (9" Riser) 17" PREF	10"	20	20-40	1.0"	1.0"	144	42	90	CRADLE	36"	64	20000	20	42		.150"	L - R	
BLOW SC2-600-60-144 HMS SERVO TRANSFER	M-P212	25 Mural (Richmond Hill, ON)	600	60	144	60	144	142	31" (9" RISER) 40" No Riser	21" (9" RISER) 30" No Riser	30	18" - 28" 9" - 19" (9" Riser) 17" PREF	10"	20	20-40	1.0"	1.0"	144	42	90	CRADLE		58	15000	20	42		.150"	L - R	
BLOW SC2-400-44-120 HMS MECH TRANSFER	M-P220	25 Mural (Richmond Hill, ON)	400	44	120	60	120	118	28.20" (12" Riser) 40.2" No Riser	20.20" (12" Riser) 32.2" No Riser	24	12" - 18" (8" Riser) 15" PREF	10	16	20-40	1.0"	1.0"	120	60	60	CRADLE		58	20000	20	48		.187"	L - R	
BLOW SC2-400-44-120	M-P225	25 Mural (Richmond Hill, ON)	400	44 (50/Bed)	120	60	120	118	31" (8" Riser) 37" No Riser	20.75" (8" Riser) 27.5" No Riser	24	12" - 22" (8" Riser) 15" PREF	10	16	20-40	1.0"	1.0"	120	60	60	CRADLE		58	20000	20	48		.187"	L - R	
NIAGARA SC2-300-60-98	M-P213	25 Mural (Richmond Hill, ON)	300	60	120 (98.5 On 8" Riser)	60	120	118	34" (8" Riser) 42" No Riser	18.75" (8" Riser) 26.75" No Riser	24	12" - 18" (8" RISER) 15" PREF	16	24	20	1.0"	1.0"	98.5	21	21	CRADLE		55	10000	20	30		.170"	L - R	
NIAGARA SC2-300-60-120	M-P214	25 Mural (Richmond Hill, ON)	300	60	120	60	120	118	41.8" (0" Riser) No Riser	26.5" (0" Riser) No Riser	30	NO FEED LINE	16	24	20	1.0"	1.0"	120	21	21	N/A		N/A	N/A	N/A	N/A	N/A	N/A	NA	
BLOW SDG-200-72-42	M-P215	25 Mural (Richmond Hill, ON)	200	42	72	42	72	68	24	16	22	7	8	8	40-80	TBD	TBD	74	24	24	MANDREL		58	20000	20	48	0	.187"	L - R	
DANLEY SC4-1000-84-180	B-P1000	23 BARR (AJAX ON)	1000	84	180	84	180	176	47,125"	35,625		21" - 31"	11.5	33	12	3/4	3/4	186	57W x 29H	57W x 29H	MANDREL		58" Preferred	20000	20-24"	54"	0.0"	0.100 @54" Max 250	L - R	
KOMATSU SC2-600-66-149	B-P600	23 BARR (AJAX ON)	600	66"	149"	66" 49" 14 4" L	149"	142	46.9	33	40	N/A	23.5"	15,750"	15	N/A	N/A	29	29	29	MANDREL		20	20-24"	N/A	N/A	N/A	L - R		
BROWN & BOGGES-150	B-P150	23 BARR (AJAX ON)	150	42"	68"	38	64	60	19"			N/A	4.5"	14"	SS			44"	15"	15						N/A	N/A			
CCI SC2-400-48-99	F-P400	729 FINLEY (AJAX ON)	400	48"	99"	48"	99"	95	26	16	23	7"-17"	10"	12"	18-39	5/8	5/8	99"	23.75"	24	MANDREL		64	10,000	20	24"		0.187"	R - L	
BLISS SC2-400-48-86	F-P401	729 FINLEY (AJAX ON)	400	48"	86"	48"	86"	82	24	14	23	7"-17" (10" 1/2" Pref) 13" Backup at Tristar	10	12"	18-40	3/4	3/4	86 107 if less than 32"	31	31	MANDREL		64	8,000	20	16		0.125	R - L	
SEYI SNS2-220-H	F-P220	729 FINLEY (AJAX ON)	220	33	86 (Max 71" to drip trays)	29	71	68	17,716	13,776	16	9" - 11"	3.94	5,906	35 - 70	3/4	3/4	74	29	29	MANDREL		60	10000	20				L - R	
BLOW SC2-150-72-42	F-P150	729 FINLEY (AJAX ON)	150	30"	44" (43 Max)	43"	43 Max to Gib	42" Review Press 43" Max to Gib	13"		12.5"	7" - 10"	5"	3" Be careful in design	30-160	3/4	3/4	to be no wider than 15"	15"	15	MANDREL		60	4,000	20	12"		.120"	L - R	
VERSON SC2-600-72-120	I-P600	212 INDUSTRIAL (TENN, USA)	600	72	120	72	120	116	42	28		42 (29.75" if under P558 12" Upper 29.75 (with upper 12" Ram	19-30" (19.5" Pref)	16	16	25	3/4	3/4	120	60	60	MANDREL		54	40000	24	72	0.06	0.25	L - R
CLEARING SC2-500-60-144	I-P500	212 INDUSTRIAL (TENN, USA)	500	60	144	60	144	140	42	28		18 - 28" (19.5" Pref)	10	15	25	3/4	3/4	144	36	36	MANDREL		54	10000	20	30"	Feeder 30" Straight 30 (21" max window)	0.02	0.156	L - R
NIAGARA SC2-400-48-96	I-P400	212 INDUSTRIAL (TENN, USA)	400	48	96	48	96	92	25.5	18.5	25	11 - 18" (16" Pref)	7	10	37	3/4	3/4	97.5	27W x 32H	27W x 32H	MANDREL		54	10000	20	49	0.025	0.15	R - L	
SEYI SC2-440-55-122	I-P401	212 INDUSTRIAL (TENN, USA)	440	55	122	55	120	118	30,125	20		<96" Long = 25.00" >96" Long = 25.00"	10	12	25-50	3/4	3/4	122	31.5	31.5	MANDREL		54	11000	20	49	0.023	0.23	L - R	
SEYI SC2-440-55-122	I-P402	212 INDUSTRIAL (TENN, USA)	440	55	122	55	120	118	30,125	20		<96" Long = 25.00" >96" Long = 25.00"	10	12	25-50	3/4	3/4	122	31.5	31.5	MANDREL	36	72	20000	19-24.5 20" Pref	24	0.023	0.22	L - R	
SEYI SC2-330-54-98	I-P300	212 INDUSTRIAL (TENN, USA)	330	54	98	54	98	94	27.55	17.55	25	11 - 18" (16" Pref)	10	10	30-60	3/4	3/4	98	43W x 23H	43W x 23H	MANDREL		63	10000	20	12"	0.02"	0.125	L-R	

COIL HANDLING INFO FINLEY PLANT - AJAX ON CANADA
 Shipping Address: 729 Finley , Ajax, Ontario tel: 905-619-9380
 Loading Door = Front Bay Door (West Door)
 Receiving Hours = 7:00am - 3:00pm Monday-Thursday
 7:00am - 1:00pm Friday
 special arrangements must be made outside regular hours
 Receiving Emergency Contact= Tom Kirkton Mobile: (905) 999-0156
 ID = 18 - 22" (20" Preferred)
 OD = 60" max
 Max Coil Weight = 10,000 pounds max
 Max Fork Truck Lift Weight = 10,000 pounds max
 Minimum PW (Lbs per Inch Width of Coil) = 340lbs (smaller OD coils must be approved)
 Shipping = rear load, dock level, "eye to the sky" with spacers on coils narrower than 12" - with spacers
 Material handling = Lift Truck

COIL HANDLING INFO 23 BARR PLANT - AJAX ON CANADA
 Shipping Address: 23 Barr road, Ajax, Ontario
 Loading Door = Front Bay Door (West Door)
 Receiving Hours = 7am - 3:30pm, Monday-Friday
 Receiving Emergency Contact= Bob Ball Mobile: (905) 259-7177
 ID = 20"
 OD = 60" max
 Max Coil Weight = 12,000 pounds max
 Minimum PW (Lbs per Inch Width of Coil) = 400lbs
 Shipping = Flat Bed , Standing Coil ,
 *** Exception *** "eye to the sky" on coils narrower than 12" - with spacers
 Material handling = Over Head Crane

COIL HANDLING INFO TULLAHOMA PLANT - TENNESSEE, USA
 Shipping Address : 212 Industrial Blvd., Tullahoma, TN, 37388
 Loading Door = Yes
 Receiving Hours = 7 am to 5:30 pm : Mon to Thurs cst
 Receiving Contact= Mike Hice Mobile: (931) 409-8504
 ID = 20"
 OD = 60" max
 Max Coil Weight = 10,000 pounds max
 Max Fork Truck Lift Weight = 10,000 pounds max
 Minimum PW (Lbs per Inch Width of Coil) = 340lbs (smaller OD coils must be approved)
 Shipping = rear load, dock level, "eye to the sky" on coils narrower than 12" - with spacers
 Material handling = Lift Truck

COIL HANDLING INFO : 1267 KERRISDALE PLANT , NEWMARKET ON CANADA
 Shipping Address: 1267 Kerrisdale Blvd., Newmarket, Ont, L3Y 8W1
 Loading Door = Yes
 Max Fork Lift Capacity = 12,000
 Receiving Hours = 7 am to 12 am : Mon to Thurs - 7 am to 1 pm : Friday
 Receiving Contact= Mansoon Park Emergency Gabor Cretner (mobile) 905-830-6566
 ID = 20"
 OD = 63" max
 Max Coil Weight = 12,000 pounds max
 Max Fork Truck Lift Weight = 22,000 pounds max
 Minimum PW (Lbs per Inch Width of Coil) = 340lbs (smaller OD coils must be approved)
 Shipping = Flat Bed , Standing Coil ,Rear Dock Unload
 *** Exception *** "eye to the sky" with spacers" on coils that fall into category below:
 Strip Width less than 10"
 Strip Wide 10 - 15" and OD greater than 50"

COIL HANDLING INFO 25 MURAL PLANT - RICHMOND HILL
 Shipping Address : 25 Mural St, Richmond Hill, ON, L4B 1J4
 Loading Door = Yes
 Receiving Hours = 7 am to 2:30 pm : Mon to Fri
 Receiving Contact= Frank Gerzseny Mobile: (647) 293 - 6708
 ID = 20"
 OD = 60" max
 Max Coil Weight = 15,000 pounds max
 Max Fork Truck Lift Weight = 15,000 pounds max
 Minimum PW (Lbs per Inch Width of Coil) = 340lbs (smaller OD coils must be approved)
 Shipping = Flat Bed , Standing Coil ,Rear Dock Unload
 *** Exception *** "eye to the sky" on coils narrower than 12" - with